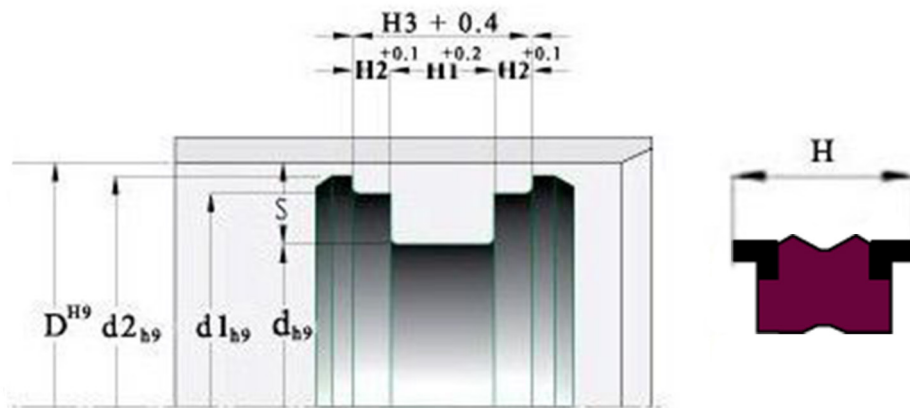




## Technical Details

## Metric

## Inch

## DESIGN

| Operating conditions |               |               |
|----------------------|---------------|---------------|
| Maximum speed        | 0.5 m/sec     | 1.5 ft/sec    |
| Temperature range    | -30°C + 100°C | -22°F + 212°F |
| Maximum pressure     | 160 Bar       | 2500 p.s.i    |

PK17PB is ideal for light to medium duty piston applications. Its simple and effective design that enables the length of the piston to a minimum. The seal design to ensure an effective sealing at low pressures.

## Surface roughness

|                                                                       | μmRa      | μmRt   | μinCLA  | μinRMS  |
|-----------------------------------------------------------------------|-----------|--------|---------|---------|
| Dynamic sealing surface<br>ØD <sub>1</sub>                            | 0.1 - 0.4 | 4 max  | 4 - 16  | 5 -18   |
| Static sealing face<br>Ød <sub>1</sub> Ød <sub>2</sub>                | 1.6 max   | 10 max | 63 max  | 70 max  |
| Static Housing faces<br>Ød <sub>3</sub> L <sub>1</sub> L <sub>2</sub> | 3.2 max   | 16 max | 125 max | 140 max |

## FEATURES

- Compact design
- Easy assembly
- Low wear
- Long life

## MATERIAL

Seal design comes in a variety of materials and sizes. For more information, please refer to MSDS datasheet.

## Chamfers & Radii

|                                  |       |       |       |
|----------------------------------|-------|-------|-------|
| Groove section ≤ S mm            | 3.75  | 5.00  | 6.50  |
| Min chamfer C mm                 | 2.00  | 2.50  | 4.00  |
| Max fillet rad r <sub>1</sub> mm | 0.40  | 0.40  | 0.40  |
| Max fillet rad r <sub>2</sub> mm | 0.20  | 0.20  | 0.20  |
| Groove section ≤ S in            | 0.156 | 0.187 | 0.250 |
| Min chamfer C in                 | 0.078 | 0.093 | 0.125 |
| Max fillet rad r <sub>1</sub> in | 0.016 | 0.016 | 0.016 |
| Max fillet rad r <sub>2</sub> in | 0.008 | 0.008 | 0.008 |

## APPLICATIONS

Light duty applications

## Tolerances

|    | ØD <sub>1</sub> | Ød <sub>1</sub> | Ød <sub>2</sub> | Ød <sub>3</sub> | L <sub>1</sub> | L <sub>2</sub> |
|----|-----------------|-----------------|-----------------|-----------------|----------------|----------------|
| mm | H10             | h9              | h9              | h11             | +0.4 + 0.13    | 0 - 0.13       |
| in | H10             | h9              | h9              | h11             | +0.015 + 0.005 | 0 - 0.005      |